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COST ACCUMULATION SYSTEMS

- A cost accumulation system is a product costing system.
- This process accumulates manufacturing costs such as materials, labor, and factory overhead and assigns them to cost objectives, such as finished goods and work in process.
- Product costing is necessary not only for inventory valuation and income determination but also for establishing the unit sales price.

COST ACCUMULATION SYSTEMS

- We will discuss the essentials of the cost accumulation system that is used to measure the manufacturing costs of products.
- This is essentially a two-step process:
 - The measurement of costs that are applicable to manufacturing operations during a given accounting period, and
 - 2. The assignment of these costs to products.

COST ACCUMULATION SYSTEMS

- There are two basic approaches to cost accounting and accumulation:
 - Job-order costing
 - 2. Process costing

JOB-ORDER COSTING AND PROCESS COSTING COMPARED

- The distinction between job-order costing and process costing centers largely around how product costing is accomplished.
- With job-order costing, the focus is to apply costs to specific jobs, which may consist of either a single physical unit or a few like units.

JOB-ORDER COSTING AND PROCESS COSTING COMPARED

- Under process costing, accounting data are accumulated by the production department (or cost center) and averaged over all of the production that occurred in the department.
- There is mass production of like units which are manufactured on a continuous basis through a series of uniform production steps known as processes.

JOB-ORDER COSTING AND PROCESS COSTING COMPARED

 This table summarizes the basic differences between these two methods.

		Job-Order Costing	Process Costing
1.	Cost unit	Job, order, or contract	Physical unit
1.	Costs are accumulated	By jobs	By departments
1.	Subsidiary record	Job cost sheet	Cost-of-production
			report
1.	Used by	Custom manufacturers	Processing industries
1.	Permits computation of	a) A unit cost for inventory costing purposesb) A profit or loss on each job	goods completed and

JOB-ORDER COSTING

- Job-order costing is the cost accumulation system under which costs are accumulated by jobs, contracts, or orders.
- This costing method is appropriate when the products are manufactured in identifiable lots or batches or when the products are manufactured to customer specifications.
- Job-order costing is widely used by custom manufacturers such as printing, aircraft and construction companies.

JOB-ORDER COSTING

- It may also be used by service business such as auto repair shops and professional services.
- Job-order costing keeps track of costs as follows:
 - Direct material and direct labor are traced to a particular job.
 - Costs that are not directly traceable factory overhead are applied to individual jobs using a predetermined overhead (application) rate.

JOB COST SHEET

- A job cost sheet is used to record various production costs for work-in-process inventory.
- A separate cost sheet is kept for each identifiable job, accumulating the direct materials, direct labor, and factory overhead assigned to that job as it moves through production.
- The form varies according to the needs of the company.
- This is the key document in the system.

JOB COST SHEET

- It summarizes all of the manufacturing costs-direct materials, direct labor, and applied factory overhead – of producing a given job or batch of products.
- One sheet is maintained for each job, and the file of job cost sheets for unfinished jobs is the subsidiary record for the Workin-Process Inventory account.
- When the jobs are completed and transferred, the job cost sheets are transferred to a completed jobs file and the number of units and their unit costs are recorded on inventory cards supporting the Finished Goods Inventory account.

FACTORY OVERHEAD APPLICATION

- Many items of factory overhead cost are incurred for the entire factory and for the entire accounting period and cannot be identified specifically with particular jobs.
- Furthermore, the amount of actual factory overhead costs incurred is not usually available until the end of the accounting period.
- However, it is often critical to make cost data available for pricing purposes as each job is completed.
- Therefore, in order job costs to be available on a timely basis, it
 is customary to apply factory overhead by using a
 predetermined factory overhead rate.

PREDETERMINED FACTORY OVERHEAD RATE

- Regardless of the cost accumulation system used (i.e., job order or process), factory overhead is applied to a job or process.
- The predetermined overhead rate is determined as follows:

Predetermined overhead rate =
$$\frac{A}{B}$$

- A = Budgeted annual overhead
- B = Budgeted annual activity (or cost driver) units (direct labor hours, direct labor dollars, direct material dollars, or production volume)

PREDETERMINED FACTORY OVERHEAD RATE

 Budgeted activity units used in the denominator of the formula, more often called the denominator activity level, are measured in direct labor hours, machine hours, direct labor costs, production units, or any other representative surrogate of production activity.

DISPOSITION OF UNDER- AND OVERAPPLIED OVERHEAD

- Inevitably, actual overhead cost incurred during a period and factory overhead costs applied will differ.
- Conventionally, at the end of the year, the difference between actual overhead and applied overhead is closed to Cost of Goods Sold if it is immaterial.
- On the other hand, if a material difference exists, Work in Process, Finished Goods, and Cost of Goods Sold are adjusted on a proportionate basis based on units or dollars at year-end for the deviation between actual and applied overhead.

DISPOSITION OF UNDER- AND OVERAPPLIED OVERHEAD

Underapplied overhead and overapplied overhead results as follows:

 $Underapplied\ overhead = Applied\ overhead\ < Actual\ overhead$

Overapplied overhead = Applied overhead > Actual overhead

PROCESS COSTING

- Process costing is a cost accumulation system that aggregates manufacturing costs by departments of by production processes.
- Total manufacturing costs are accumulated by two major categories, direct materials and conversion costs (the sum of direct labor and factory overhead applied).
- Unit cost is determined by dividing the total costs charged to a cost center by the output of that cost center. In that sense, the unit costs are averages.

PROCESS COSTING

- Process costing is appropriate for companies that produce a continuous mass of like units through a series of operations or processes.
- Process costing is used in such industries as petroleum, chemicals, oil refining, textiles, and food processing.

Thank you for your attention.